

6/4/2018

KLEHNT

[Dart Hawkesbury] Job Sheet - David, Logan

1652



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-33

Job Sheet 173934



Part No: RBE703A94-1130-01-33

Job Qty: 12 ea 24 ea

Part Name: Adjuster



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/28/18

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Machining-2		SL 18-6-27
110	CNC Lathe	12 pcs	5/28/18	5/28/18	0.00	116.60	MORI SL-154		SL
120	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC2 Machining-4		SL
130	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC8 Machining-4		SL
150	Outsource	12 pcs	5/28/18	5/28/18			GRO002-VC	10	SL 18-06-27
160	Packaging	12 pcs	5/28/18	5/28/18	0.00	0.00	Packaging2		SL 18-06-27
170	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC5		SL 18-07-13
180	Packaging	12 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-1		SL 18-07-13
190	QC21-SA	12 Ea	5/28/18	5/28/18	0.00	0.00	QC21		SL 18-07-13

Part Op 110 - 1-Machine as per DWG. FB566 FOLIO REV: AA DWG REV: K
 Descriptions: 150 -- Issue P/O to Groupe Altech; PO 540348 -Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4
 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
88625K65	Dowel Pin Ø6mm x 40mm	.8400 ft (.07 ea)	90-Start up Operation	5046130-4.7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	88625K65	1	69	0

Part Specifications

Specifications could not be found.

Plex 6/4/18 9:41 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S084675



Part: RBE703A94-1130-01-33

Job No: 173934

Serial No/Batch: S084675

Revision: K

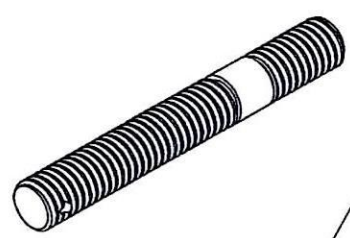
Inspector:

Exp Date:

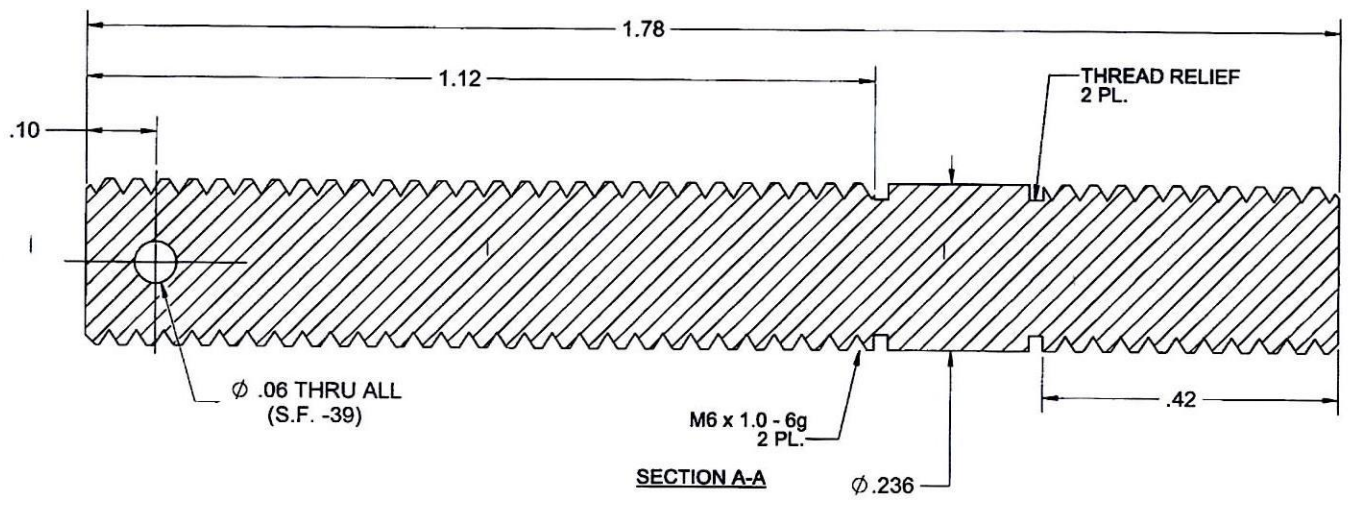
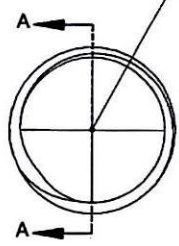
Instructions:

Date: 06/27/18

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 173934
 20180604
 7L



#1 CENTER DRILL ACCEPTABLE



RBE703A94-1130-01-33 ADJUSTER

- NOTES:
- 1) MATERIAL: AISI O1
 - 2) FINISH: BLACK OXIDE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkebury, Ontario, Canada	
ADJUSTER	
DESIGN NO.	RBE703A94-1130-01-33
DESIGN BY:	VM 8/28/2017
DRAWN BY:	VM 11/24/2017
CHECKED:	VM 11/30/2017
MFG. APPR:	VM 11/30/2017
DATE:	11/24/2017
SCALE:	NTS
WEIGHT:	0.019LBS
SHEET 14 OF 17	

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 USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION
 FROM DART AEROSPACE LTD.

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Certificat de Conformité / Certificate of Compliance

(010627-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010627 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Jul-2018		Aman		040348				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities				
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE703A94-1130-01-33 Rev.	RBE703A94-1130-01-33 BLACK OXIDE COATING: MIL-C-13924 CLASS 1 : MIL-C-16173, GRADE 4	BLACK-OXIDE CH	27	27	0	0	0
2	RBW6305G26631-3G-3 Rev.	RBW6305G26631-3G-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS	OXIDE-BLACK CH	8	8	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040348**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040348
PO Date: 6/27/18
Due Date: 7/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173934	RBE703A94-1130-01-33	Adjuster -Issue P/O to Groupe Altech; PO _____-Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4 -Certificate of Conformity is required	Firmed	7/9/18	27 pcs	0 pcs	27 pcs	\$3.42857/pcs	\$92.57
2	179802	RBW6305G26631-3G-3	Handle -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C- 13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF- 81309 and wipe off excess. -Certificate of Conformity is required	Firmed	7/9/18	8 pcs	0 pcs	8 pcs	\$3.42857/pcs	\$27.43
Grand Total:										\$120.00

DAS
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9-89

Order Notes

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